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並不得書寫、畫記、作答。


國立清華大學 109 學年度碩士班考試入學試題

系所班組別：工程與系統科學系  
乙組

科目代碼：3104

考試科目：熱傳學

### —作答注意事項—

1. 請核對答案卷（卡）上之准考證號、科目名稱是否正確。
2. 作答中如有發現試題印刷不清，得舉手請監試人員處理，但不得要求解釋題意。
3. 考生限在答案卷上標記「由此開始作答」區內作答，且不可書寫姓名、准考證號或與作答無關之其他文字或符號。
4. 答案卷用盡不得要求加頁。
5. 答案卷可用任何書寫工具作答，惟為方便閱卷辨識，請儘量使用藍色或黑色書寫；答案卡限用 2B 鉛筆畫記；如畫記不清（含未依範例畫記）致光學閱讀機無法辨識答案者，其後果一律由考生自行負責。
6. 其他應考規則、違規處理及扣分方式，請自行詳閱准考證明上「國立清華大學試場規則及違規處理辦法」，無法因本試題封面作答注意事項中未列明而稱未知悉。

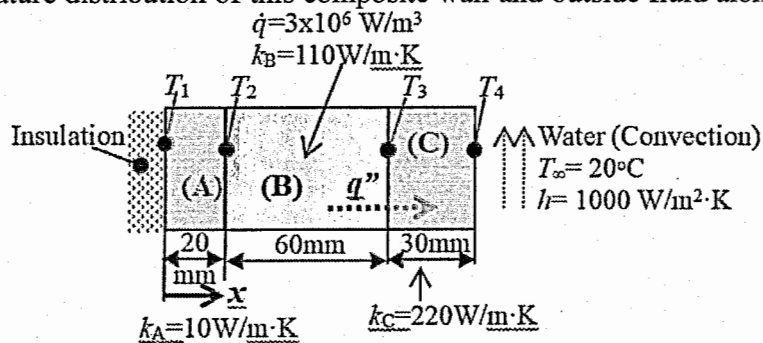
國立清華大學 109 學年度碩士班考試入學試題

系所班組別：工程與系統科學系碩士班 乙組(0531)

考試科目 (代碼)：熱傳學 (3104)

共 4 頁，第 1 頁 \*請在【答案卷】作答

- Briefly explain the following heat transfer phenomena, media, corresponding laws and applicable equations: (i) heat conduction (3%), (ii) heat convection (3%) and (iii) thermal radiation (4%) (also define each parameter including units).
  - Express the relations, define each term (including units) and illustrate the physical meanings for the following dimensionless parameters: (i) Nusselt number ( $Nu$ ) (4%), (ii) Grashof number ( $Gr$ ) (3%) and (iii) Pellet number ( $Pe$ ) (3%).
- Derive the "Heat Diffusion Equation" in a rectangular coordinate from energy balance of an infinite small control volume (considering 3-D, transient with heat generation and storage terms) (10%).
- A long plane wall is a composite of three materials: A, B and C. The wall material A has no generation with  $k_A=10 \text{ W/m}\cdot\text{K}$  and thickness  $L_A=20\text{mm}$ . The wall of material B has uniform heat generation  $\dot{q}=3\times 10^6 \text{ W/m}^3$ ,  $k_B=110\text{W/m}\cdot\text{K}$  and thickness  $L_B=60\text{mm}$ . The material C has no generation with  $k_C=220 \text{ W/m}\cdot\text{K}$  and thickness  $L_C=30\text{mm}$ . The left surface of material A is well insulated, while the right surface of material C is cooled by a water stream with  $T_\infty=20^\circ\text{C}$  and  $h_{avg}=1000 \text{ W/m}^2\cdot\text{K}$ . Assume 1-D, no thermal radiation, and steady state conditions. (a) Determine the temperatures  $T_1$  (4%),  $T_2$  (4%) and  $T_3$  (4%) and  $T_4$  (4%). (b) Sketch the temperature distribution of this composite wall and outside fluid along the x-axis. (6%)



- The log mean temperature difference (LMTD) method is commonly used in heat exchanger analysis. Please express the log mean temperature difference ( $\Delta T_{lm}$ ) for "counter-flow" and "parallel-flow" heat exchangers, respectively, and indicate which  $\Delta T_{lm}$  could be larger if both heat exchangers have the same hot-/cold-side inlet/outlet temperatures? (5%) (You can assume the parameters if needed.)

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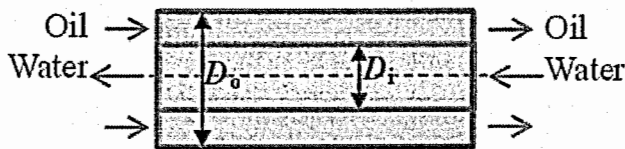
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考試科目 (代碼)：熱傳學 (3104)

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(b) A counter-flow concentric-tube heat exchanger is used to cool the lubrication oil of an industrial engine. The cooling water is flowing through the inner circular tube with a diameter of 25mm ( $D_i$ ); while the oil is flowing through the outer annulus with an outer diameter of 50mm ( $D_o$ ). Detailed fluid/flow parameters have been listed in the following table. The averaged inlet temperatures of oil and water are 95°C and 30°C, respectively. If the required outlet temperature of oil is 55°C, please determine the following parameters: (i) outlet temperature of water flow (3%), (ii) the log mean temperature difference (4%), (iii) overall heat transfer coefficient (4%), (iv) the length of this heat exchanger (4%) and (v) the effectiveness of this heat exchanger (4%)? (Assume no heat loss from this heat exchanger, and the wall thickness can be ignored.)

| Parameters                         | Oil  | Water | Parameters                                     | Oil                   | Water                |
|------------------------------------|------|-------|------------------------------------------------|-----------------------|----------------------|
| Heat capacity, $C_p$ (J/kg·K)      | 2131 | 4178  | Thermal conductivity, $k$ (W/m·K)              | 0.138                 | 0.625                |
| Mass flow rate, $\dot{m}$ (kg/s)   | 0.2  | 0.4   | Dynamic viscosity, $\mu$ (N·s/m <sup>2</sup> ) | $3.25 \times 10^{-2}$ | $725 \times 10^{-6}$ |
| Inlet temperature, $T_{in}$ (°C)   | 95   | 30    | Prandtl number, Pr (-)                         | 501                   | 4.85                 |
| Outlet temperature, $T_{out}$ (°C) | 55   | ?     | -                                              | -                     | -                    |



5. A horizontal thin-walled circular tube with a diameter of 6 mm and length of 20 m is used to carry exhaust gas from a smoke oven to a process chamber. The exhaust gas enters the tube at 200°C with a mass flow rate of 0.003 kg/s. Mild winds at a temperature of 15 °C blow directly across the tube at a velocity of 5 m/s. (Assume: exhaust gas properties are those of air, steady state, ignore thermal radiation)
- Estimate the average heat transfer coefficient for the exhaust gas flowing inside the tube. (5%)
  - Estimate the heat transfer coefficient for the outside air flowing across the tube. (5%)
  - Estimate the overall heat transfer coefficient (U) and the temperature of the exhaust gas when it reaches the process chamber. (6%) \*下頁尚有題目\*

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(d) If the wind velocity is about zero (assume natural convection), estimate the overall heat transfer coefficient (U) and the exhaust gas temperature when it reaches the process chamber. (8%)

**Appendix:** Some useful equations and tables for the problems.

**TABLE 1** Nusselt number for fully developed laminar flow in a circular tube annulus with one surface insulated and the other at constant temperature

| $D_i/D_o$      | $Nu_i$ | $Nu_o$ | Comments                                |
|----------------|--------|--------|-----------------------------------------|
| 0              | —      | 3.66   | See Equation 8.55                       |
| 0.05           | 17.46  | 4.06   |                                         |
| 0.10           | 11.56  | 4.11   |                                         |
| 0.25           | 7.37   | 4.23   |                                         |
| 0.50           | 5.74   | 4.43   |                                         |
| $\approx 1.00$ | 4.86   | 4.86   | See Table 8.1, $b/a \rightarrow \infty$ |

Adapted from Lundberg, R.E., W.C. Reynolds, and W.M. Kays. *Heat Transfer with Laminar Flow in Concentric Annuli with Constant and Variable Wall Temperature and Heat Flux*, NASA TND-1972, 1963.

**Correlation for non-circular cylinder in a cross-flow:**

$$\overline{Nu}_D \equiv \frac{\bar{h}D}{k} = C Re_D^m Pr^{1/3} \quad (a1)$$



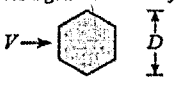
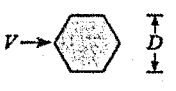

**Correlation for circular cylinder in a cross-flow:**

$$\overline{Nu}_D = C Re_D^m Pr^n \left( \frac{Pr}{Pr_s} \right)^{1/4} \quad (a2)$$

$$\left[ \begin{array}{l} 0.7 \leq Pr \leq 500 \\ 1 \leq Re_D \leq 10^6 \end{array} \right]$$

if  $Pr \geq 10$ ,  $n = 0.36$   
 $Pr \leq 10$ ,  $n = 0.37$ ;

**TABLE 2** Constants of Equation (a1) for noncircular cylinders in cross flow of a gas [13]

| Geometry                                                                                              | $Re_D$                                                          | $C$             | $m$            |
|-------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------|-----------------|----------------|
| Square<br>         | $5 \times 10^3 - 10^5$                                          | 0.246           | 0.588          |
|                    | $5 \times 10^3 - 10^5$                                          | 0.102           | 0.675          |
| Hexagon<br>        | $5 \times 10^3 - 1.95 \times 10^4$<br>$1.95 \times 10^4 - 10^5$ | 0.160<br>0.0385 | 0.638<br>0.782 |
|                    | $5 \times 10^3 - 10^5$                                          | 0.153           | 0.638          |
| Vertical plate<br> | $4 \times 10^3 - 1.5 \times 10^4$                               | 0.228           | 0.731          |

**TABLE 3** Constants of Equation (a2) for the circular cylinder in cross flow [17]

| $Re_D$                 | $C$   | $m$ |
|------------------------|-------|-----|
| 1-40                   | 0.75  | 0.4 |
| 40-1000                | 0.51  | 0.5 |
| $10^3 - 2 \times 10^5$ | 0.26  | 0.6 |
| $2 \times 10^5 - 10^6$ | 0.076 | 0.7 |

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**Dittus-Boelter equation**

for turbulent flow in circular pipes:

$$Nu_D = 0.023 Re_D^{4/5} Pr^n$$

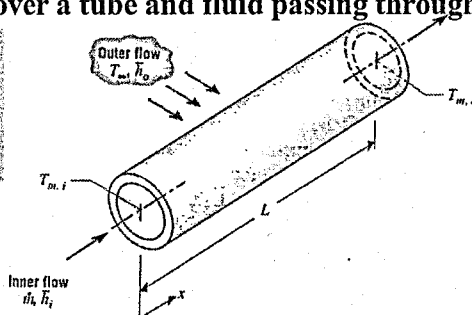
$n = 0.4$  for heating ( $T_s > T_m$ ) and  $0.3$  for cooling ( $T_s < T_m$ ).

$$\left[ \begin{array}{l} 0.6 \leq Pr \leq 160 \\ Re_D \geq 10,000 \\ \frac{L}{D} \geq 10 \end{array} \right]$$

Heat Transfer between fluid flowing over a tube and fluid passing through the tube:

$$\frac{\Delta T_o}{\Delta T_i} = \frac{T_{\infty} - T_{m,o}}{T_{\infty} - T_{m,i}} = \exp\left(-\frac{\overline{UA}_s}{\dot{m}c_p}\right)$$

$$q = \overline{UA}_s \Delta T_{lm}$$



For Natural Convection:

Churchill and Chu's correlation for vertical plate:

$$\overline{Nu}_L = \left\{ 0.825 + \frac{0.387 Ra_L^{1/6}}{[1 + (0.492/Pr)^{9/16}]^{8/27}} \right\}^2$$

Churchill and Chu's correlation for long horizontal cylinder:

$$\overline{Nu}_D = \left\{ 0.60 + \frac{0.387 Ra_D^{1/6}}{[1 + (0.559/Pr)^{9/16}]^{8/27}} \right\}^2 \quad Ra_D \leq 10^{12}$$

Upper Surface of Hot Plate or Lower Surface of Cold Plate:

$$\overline{Nu}_L = 0.54 Ra_L^{1/4} \quad (10^4 \leq Ra_L \leq 10^7)$$

$$\overline{Nu}_L = 0.15 Ra_L^{1/3} \quad (10^7 \leq Ra_L \leq 10^{11})$$

Lower Surface of Hot Plate or Upper Surface of Cold Plate:

$$\overline{Nu}_L = 0.27 Ra_L^{1/4} \quad (10^5 \leq Ra_L \leq 10^{10})$$

TABLE 4 Thermophysical Properties of Gases at Atmospheric Pressure<sup>a</sup>

| T (K) | $\rho$ (kg/m <sup>3</sup> ) | $c_p$ (kJ/kg·K) | $\mu \cdot 10^7$ (N·s/m <sup>2</sup> ) | $\nu \cdot 10^6$ (m <sup>2</sup> /s) | $k \cdot 10^3$ (W/m·K) | $\alpha \cdot 10^6$ (m <sup>2</sup> /s) | Pr    |
|-------|-----------------------------|-----------------|----------------------------------------|--------------------------------------|------------------------|-----------------------------------------|-------|
| Air   |                             |                 |                                        |                                      |                        |                                         |       |
| 100   | 3.5562                      | 1.032           | 71.1                                   | 2.00                                 | 9.34                   | 2.54                                    | 0.786 |
| 150   | 2.3364                      | 1.012           | 103.4                                  | 4.426                                | 13.8                   | 5.84                                    | 0.758 |
| 200   | 1.7458                      | 1.007           | 132.5                                  | 7.590                                | 18.1                   | 10.3                                    | 0.737 |
| 250   | 1.3947                      | 1.006           | 159.6                                  | 11.44                                | 22.3                   | 15.9                                    | 0.720 |
| 300   | 1.1614                      | 1.007           | 184.6                                  | 15.89                                | 26.3                   | 22.5                                    | 0.707 |
| 350   | 0.9950                      | 1.009           | 208.2                                  | 20.92                                | 30.0                   | 29.9                                    | 0.700 |
| 400   | 0.8711                      | 1.014           | 230.1                                  | 26.41                                | 33.8                   | 38.3                                    | 0.690 |
| 450   | 0.7740                      | 1.021           | 250.7                                  | 32.39                                | 37.3                   | 47.2                                    | 0.686 |
| 500   | 0.6964                      | 1.030           | 270.1                                  | 38.79                                | 40.7                   | 56.7                                    | 0.684 |
| 550   | 0.6329                      | 1.040           | 288.4                                  | 45.57                                | 43.9                   | 66.7                                    | 0.683 |
| 600   | 0.5804                      | 1.051           | 305.8                                  | 52.69                                | 46.9                   | 76.9                                    | 0.685 |
| 650   | 0.5356                      | 1.063           | 322.5                                  | 60.21                                | 49.7                   | 87.3                                    | 0.690 |
| 700   | 0.4975                      | 1.075           | 338.8                                  | 68.10                                | 52.4                   | 98.0                                    | 0.695 |
| 750   | 0.4643                      | 1.087           | 354.6                                  | 76.37                                | 54.9                   | 109                                     | 0.702 |
| 800   | 0.4354                      | 1.099           | 369.8                                  | 84.93                                | 57.3                   | 120                                     | 0.709 |