

# 國立清華大學 100 學年度碩士班入學考試試題

系所班組別：化學工程學系 (0509)

考試科目 (代碼)：化工熱力學及化學反應工程(0902)

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## **Problem 1(20%)**

(a) A small adiabatic air compressor is used to pump air into a  $10 \text{ m}^3$  insulated tank. The tank initially contains air at  $25 \text{ }^\circ\text{C}$  and  $101.33 \text{ kPa}$ , exactly the conditions at which air enters the compressor. The pumping process continues until the pressure in the tank reaches  $1000 \text{ kPa}$ . If the process is adiabatic and if compression is isentropic, what is the shaft work of the compressor? Assume air to be an ideal gas for which  $C_p=(7/2)R$  and  $C_v=(5/2)R$ . (10%)

(b) Suppose that an internal combustion engine runs on octane, for which the enthalpy of combustion is  $-3328 \text{ kJmol}^{-1}$ . What is the maximum height, neglecting all forms of friction, to which a car of mass  $1000 \text{ kg}$  can be driven on  $1.00$  liter of octane. Given that the engine cylinder temperature is  $2000 \text{ }^\circ\text{C}$  and the exit temperature is  $1000 \text{ }^\circ\text{C}$ . (density of octane:  $0.703 \text{ g/mL}$ ) (10%)

## **Problem 2(20%)**

- (a) (4%) Derive the Gibbs-Duhem equation for two-component mixtures. State clearly any assumptions made. What is the physical meaning of the Gibbs-Duhem equation?
- (b) (3%) On the basis of (a), derive the Gibbs-Duhem-Margules equation that  $(\partial \ln f_A / \partial \ln x_A)_{p,T} = (\partial \ln f_B / \partial \ln x_B)_{p,T}$  where  $f$  denotes the fugacity and  $x$  the mole fraction whereas subscripts A and B denote the two components, respectively.
- (c) (3%) On the basis of (b), show that if Raoult's law applies to one of the two components in the mixture, it must also apply to the other component.
- (d) (3%) What is your physical interpretation of the statement in (c)?
- (e) (4%) Derive the well-known Phase Rule of Gibbs that  $F = C - P + 2$  where  $F$  denotes the degree of freedom and  $C$  the number of components. State clearly any assumptions made.
- (f) (3%) Could there be cases where the Phase Rule needs to be modified? Explain.

## **Problem 3(20%)**

- (a) One mole of gas A will dissociate into 1 mole of gas B and 1 mole of gas C. Pure A was put into a closed vessel kept isothermal at  $298 \text{ K}$ . The initial pressure is  $1 \text{ atm}$ . After a long time to ensure that equilibrium had been reached, analysis of the content in the vessel showed that the concentration of A was  $25 \text{ mol}\%$ . Calculate
- (2%) the fraction of A that has dissociated at equilibrium,
  - (2%) the extent of reaction,
  - (2%) the equilibrium pressure of the vessel,
  - (2%) the equilibrium constant of the reaction at  $298 \text{ K}$ , and
  - (2%) the standard Gibbs free energy of reaction.

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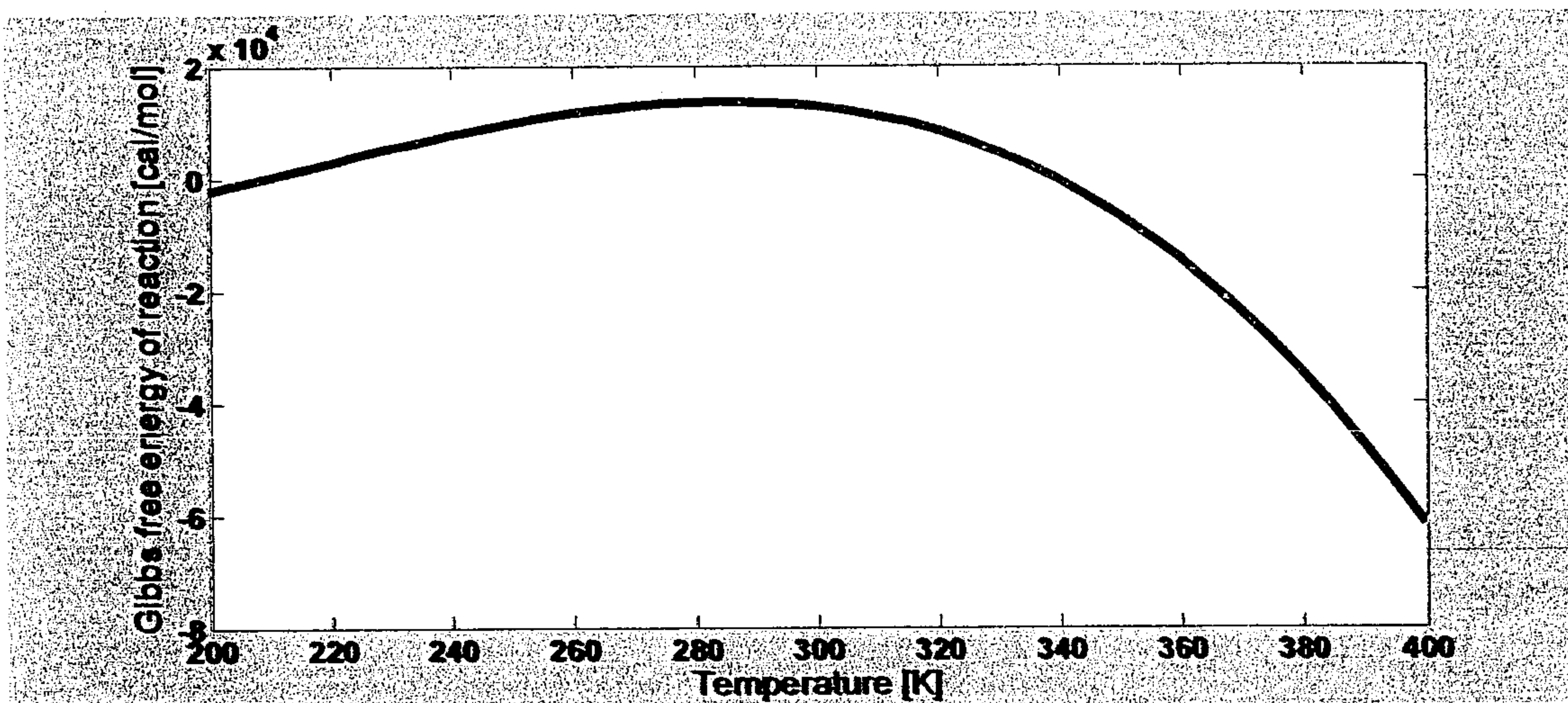
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- (b) The denature of protein P in water can be described by the reaction:  $P_N \leftrightarrow P_D$ .  $P_N$  denote the natural state, and  $P_D$  is denatured state. The free energy of the reaction is given by the following equation

$$\Delta G_{\text{rxn}}^{\circ} = 127100 - 2248 \cdot T + 11.57 \cdot T^2 - 0.01783 \cdot T^3 \quad \frac{\text{cal}}{\text{mol}}$$

The plot of  $\Delta G_{\text{rxn}}^{\circ}$  versus T is given in the following figure.

- Will the protein denature at
  - (2%) 250 K,
  - (2%) 300 K, and
  - (2%) 350 K?
- (4%) Will the heat of reaction at 300 K be much greater than zero, close to zero, or much less than zero



**Problem 4 (20%)**

- (a) In continuous-flow reactors under steady state,
- (5%) what are the definition and physical meaning of Da (Damköhler number)?
  - (5%) How to use this parameter to estimate the conversion for a first-order irreversible reaction in a CSTR? (5%)
- (b) There is a series reaction,  $A \xrightarrow{k_1} R \xrightarrow{k_2} S$ , in two equal-sized CSTRs in series, which are operated isothermally under steady state. If  $k_1 = k_2 = 1$  meanwhile  $\tau$  and  $C_{A,0}$  indicate the space time and initial concentration of A,
- (5%) please show how to find the maximal concentration of R, and
  - (5%) what is the maximal concentration of R?

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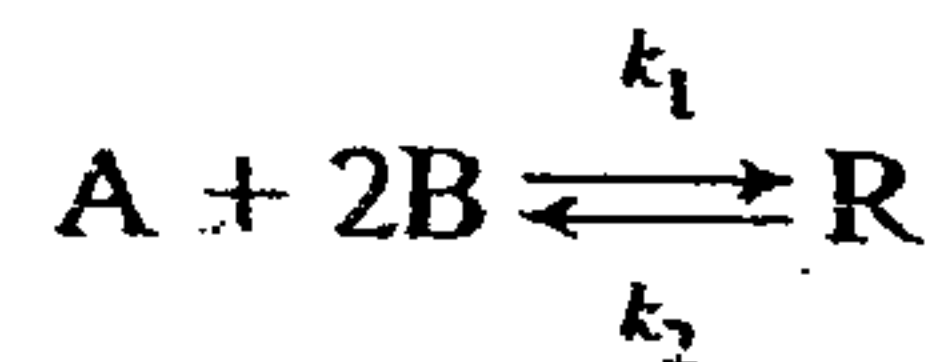
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**Problem5(20%)**

(a) (12%) The elementary liquid-phase reaction



with rate equation

$$-r_A = -\frac{1}{2}r_B = 12.5 \frac{\text{liter}^2}{\text{mol}^2 \text{min}} C_A C_B^2 - 1.5 \frac{1}{\text{min}} C_R \quad \left[ \frac{\text{mol}}{\text{liter} \cdot \text{min}} \right]$$

is to take place in a 6-liter steady state mixed-flow reactor. Two feed streams, one containing 1.2 mol/liter of A and another containing 2.8 mol/liter of B are to be introduced into the reactor, and 50% conversion of the limiting reactant is desired. What should be the flow rates going into the reactor? Assume a constant density through

(b) (8%) The reactor setup in the following figure consists of three plug-flow reactors in two parallel branches. Branch D has a reactor of 50 liters followed by a reactor of 30 liters. Branch E has a reactor of 40 liters. What fraction of the feed should go into branch D.

